

SINGER

16W200

Form 3150w
(558)
Printed In U.S.A.

LIST OF PARTS
SINGER SEWING MACHINE**
16w200

THE SINGER MANUFACTURING COMPANY

From the library of: Diamond Needle Corp

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INSTRUCTIONS FOR ORDERING

In ordering from this list, use ONLY the PART number in the FIRST column.

The number stamped on a Sewing Machine Part is the number of the Single Part only, except when the part includes Set Screws, Clamping Screws, Studs and Rollers Spun on, Small Wires riveted, or Parts soldered together, etc., which it is necessary to furnish in combination.

Every combination of parts sent out has its specific number which, although not stamped on Parts (except in above case) must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears or for whatever Machine.

The letters after some of the numbers indicate the style of finish only, as follows:

AL	Heat Treated for Toughness.
ALX	Heat Treated for Toughness and Black Oxide.
C	Hardened only.
D	Polished only.
E	Soft, Not polished.
F	Hardened and Polished.
J	Nickel Plated only.
X	Black Oxide, for Iron and Steel.

These letters MUST BE USED when they appear in the list and AFTER the number, as in the list.

In this series:

1 to 1500, 200001 to 201500 and 350001 to 351500 are Screw Numbers.
1501 to 1800, 201501 to 201800 and 351501 to 351800 are Nut Numbers.
1801 to 2000, 201801 to 202000 and 351801 to 352000 are Roller Numbers.
2001 to 50000 and 202001 to 350000 are Numbers of Machine Parts.

The figures in the second column refer only to the plate in which the illustration of the part is shown and are NOT TO BE USED in ordering. These Plates are in Form 20500, Illustration of Parts.

Parts marked with an asterisk (*) are furnished only when repairs are made at the factory.

LIST OF PARTS COMPLETE
 FOR
 MACHINE NO. 16w200
 LOCK STITCH. DROP FEED.
 TRANSVERSE LONG POINT ROTARY HOOK.
 TWO NEEDLES, ALTERNATING PRESSER.
 FOR CORDING OR IMITATION CORDING
 ON MOCCASINS, ETC.

No.	Plate	Name
*204782	-----	Arm with 200431C, 202036 and 204162
204163	12693	Arm Cap
200278X	12693	Arm Cap Screw
202248	12693	Arm Cap Screw Washer
204235	12693	Arm Position Pin (2)
200010E	12693	Arm Screw (3)
202005	12693	Arm Screw Washer (3)
204783	12693	Arm Shaft
204162	12693	Arm Shaft Bushing (front)
200431C	12693	Arm Shaft Bushing Position Screw
204706	12693	Arm Shaft Connection with four 200054E (2)
200054E	12693	Arm Shaft Connection Screw
*204872	-----	Bed with 203376, 204245, 204393 and two 200516E
206105	12699	Bed Slide (back)
203207	12299	Bed Slide (front)
207195	12694	Bobbin
207791	12694	Bobbin Case with *204181
*204181	-----	Bobbin Case Position Finger
204531	12694	Bobbin Case Tension Spring
200598C	12694	Bobbin Case Tension Spring Adjusting Screw
200592C	12694	Bobbin Case Tension Spring Screw
207792	12694	Bobbin Case complete, Nos. 200592C, 200598C, 204531 and 207791
222320	12698	Face Plate with 200366X, 202087, 204185, 204730, two each 202090, 204281, three each 200368X and 200397X
200053C	12698	Face Plate Screw
204185	12698	Face Plate Thread Guide
200397X	12698	Face Plate Thread Guide Set Screw
222321	12698	Face Plate complete, Nos. 200577AL, 204731, 204795, 222251, 222320, two each 200309E, 204059 and 221223
204875	12696	Feed Bar with 204189

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No.	Plate	Name
206594	12696	Feed Bar 204875 with 200214E, 201525E and 204877
200214E	12696	Feed Bar Hinge Screw
201525E	12696	Feed Bar Hinge Screw Nut
204188	12696	Feed Bar Spring
204189	12696	Feed Bar Spring Hook
207489	12696	Feed Dog
200106E	12696	Feed Dog Screw (2)
206015	12695	Feed Driving Cam with 200378C and 200437C
206079	12696	Feed Driving Cam Fork Lever with 204293 and 204928
204193	12696	Feed Driving Cam Fork Lever Connection with 200668C and 201525E
204194	12696	Feed Driving Cam Fork Lever Connection Clamp with 200031F
200031F	12696	Feed Driving Cam Fork Lever Connection Clamp Pinch Screw
200668C	12696	Feed Driving Cam Fork Lever Connection Clamp Screw Stud
201525E	12696	Feed Driving Cam Fork Lever Connection Clamp Screw Stud Nut
200002E	12696	Feed Driving Cam Fork Lever Connection Hinge Screw Screw
201522E	12696	Feed Driving Cam Fork Lever Connection Hinge Screw Nut
*204928	-----	Feed Driving Cam Fork Lever Shaft
204197	12696	Feed Driving Cam Fork Lever Shaft Collar with 200113F
200113F	12696	Feed Driving Cam Fork Lever Shaft Collar Set Screw
204293	12696	Feed Driving Cam Fork Lever Shaft Position Pin
204968	12696	Feed Driving Cam Fork Lever Shaft Sleeve (split)
200043C	12696	Feed Driving Cam Fork Lever Shaft Sleeve Set Screw
201524E	12696	Feed Driving Cam Fork Lever Shaft Sleeve Set Screw Nut
206080	12696	Feed Driving Cam Fork Lever complete, Nos. 204914, and 206079
200437C	12695	Feed Driving Cam Position Screw
200378C	12695	Feed Driving Cam Set Screw
204294	12696	Feed Driving Rock Shaft
206555	12696	Feed Driving Rock Shaft 204294 with 200002E and 201522E and 204193
202305	12696	Feed Driving Rock Shaft Center (2)
200043C	12696	Feed Driving Rock Shaft Center Set Screw (2)
204877	12696	Feed Driving Rock Shaft Crank with 204189 (on right side) and two 200383C
200383C	12696	Feed Driving Rock Shaft Crank Set Screw
206016	12695	Feed Lifting Cam Crank with 200335C, 200431C, 200669C and 201530E
200431C	12695	Feed Lifting Cam Crank Position Screw
200335C	12695	Feed Lifting Cam Crank Set Screw

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No.	Plate	Name
204202	12696	Feed Lifting Cam Fork with 200027E
200027E	12696	Feed Lifting Cam Fork Pinch Screw
204878	12696	Feed Lifting Cam Rock Shaft with 204264
204503	12696	Feed Lifting Cam Rock Shaft 204878 with 201343E and 204204
202305	12696	Feed Lifting Rock Shaft Center (2)
200043C	12696	Feed Lifting Rock Shaft Center Set Screw (2)
204204	12696	Feed Lifting Rock Shaft Slide Block
201343E	12696	Feed Lifting Rock Shaft Slide Block Hinge Screw
204264	12696	Feed Lifting Rock Shaft Slide Block Position Pin
204206	12693	Feed Regulating Handle
204713	12693	Feed Regulating Handle 204206 with 200098F, 202622, 204208, 204209, 204213, 204714 and 204925
204208	12693	Feed Regulating Handle Adjustable Stop
200098F	12693	Feed Regulating Handle Adjustable Stop Screw
204925	12693	Feed Regulating Handle Adjustable Stop Screw Washer
204209	12693	Feed Regulating Handle Position Pin
204714	12693	Feed Regulating Handle Shaft
204211	12693	Feed Regulating Handle Shaft Crank with 200098F
204212	12693	Feed Regulating Handle Shaft Crank Link
200271E	12693	Feed Regulating Handle Shaft Crank Link Hinge Screw (lower)
200291E	12693	Feed Regulating Handle Shaft Crank Link Hinge Screw (upper)
200098F	12693	Feed Regulating Handle Shaft Crank Set Screw
204213	12693	Feed Regulating Handle Shaft Sleeve (split)
200362C	12693	Feed Regulating Handle Shaft Sleeve Set Screw
202622	12693	Feed Regulating Handle Shaft Sleeve Washer
202036	12693	Feed Regulating Handle Stop Pin
204715	12693	Feed Regulating Handle complete, Nos. 200291E, 204211, 204212 and 204713
(204935) 207778	12694	Hook (sewing) with 204217
204217	12694	Hook Bobbin Case Stud
204936	12694	Hook Bracket with 200379C, two 200380C and three 204234
204937	12694	Hook Bracket 204936 with 204941
206087	12694	Hook Bracket 204937 with 204224, 204225, 204232, 204539, two each 204223 and 204233
200379C	12694	Hook Bracket Adjusting Screw (lower)
200380C	12694	Hook Bracket Adjusting Screw (upper)
204539	12694	Hook Bracket Bobbin Case Stop (hinged)
204223	12694	Hook Bracket Bobbin Case Stop Hinge Pin
204224	12694	Hook Bracket Bobbin Case Stop Latch
204223	12694	Hook Bracket Bobbin Case Stop Latch Hinge Pin
204225	12694	Hook Bracket Bobbin Case Stop Latch Spring
200085C	12694	Hook Bracket Screw (2)
206086	12694	Hook Bracket complete, Nos. 204935 and 206087
234660	12694	Hook Driver with 204242 and 204243
204885	12695	Hook Driver Bevel Gear, 25 teeth with two 200348C

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No.	Plate	Name
200348C	12695	Hook Driver Bevel Gear Set Screw
204393	12694	Hook Driver Bushing
208246	12695	Hook Driver Crank
204240	12695	Hook Driver Crank 208246 with 200378C, 200662C, 201530E and two 200348C
204241	12695	Hook Driver Crank Link
200669C	12695	Hook Driver Crank Link Stud
201530E	12695	Hook Driver Crank Link Stud Nut
200348C	12695	Hook Driver Crank Set Screw (long)
200378C	12695	Hook Driver Crank Set Screw (short)
200662C	12695	Hook Driver Crank Stud
201530E	12695	Hook Driver Crank Stud Nut
204243	12694	Hook Driver Pin
204242	12694	Hook Driver Washer
204887	12695	Hook Driving Bevel Gear, 24 teeth (intermediate)
204888	12695	Hook Driving Bevel Gear (intermediate) Bracket
206078	12695	Hook Driving Bevel Gear (intermediate) Bracket 204888 with 200772C, 201516E and 204887
200041E	12695	Hook Driving Bevel Gear (intermediate) Bracket Screw (2)
200772C	12695	Hook Driving Bevel Gear (intermediate) Bracket Screw Stud
201516E	12695	Hook Driving Bevel Gear (intermediate) Bracket Screw Stud Nut
204890	12695	Hook Driving Bevel Gear (intermediate) Oil Guard
200113F	12695	Hook Driving Bevel Gear (intermediate) Oil Guard Screw (2)
204886	12695	Hook Driving Bevel Gear Shaft 25 teeth
204891	12695	Hook Driving Shaft
204245	12695	Hook Driving Shaft Bearing
202126	12695	Hook Driving Shaft Bearing Position Pin
200516E	12695	Hook Driving Shaft Bearing Screw
204246	12695	Hook Driving Shaft Collar with two 200383C
200383C	12695	Hook Driving Shaft Collar Set Screw
204941	12694	Hook Race .156 in. thick, 1.906 in. diam.
204232	12694	Hook Race Cap (steel)
204230	12694	Hook Race Cap Spring
204233	12694	Hook Race Cap Spring 204230 with 200802E
200802E	12694	Hook Race Cap Spring Screw
204234	12694	Hook Race Position Pin
207846	12699	Knee Lifter Connection Lever with 202446
200224X	12699	Knee Lifter Connection Lever Hinge Screw
227310	12699	Knee Lifter Connection Lever Lifting Rod with 202302
202302	12699	Knee Lifter Connection Lever Lifting Rod Cotter Pin
202446	12699	Knee Lifter Connection Lever Pin
207849	12699	Knee Lifter Lifting Lever
200262X	12699	Knee Lifter Lifting Lever Hinge Screw
204786	12697	Lifting Lever with 200122X and 204189

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No.	Plate	Name
221447	12697	Lifting Lever 204786 with 200935F, 201534E, 204789 and 213021
204788	12697	Lifting Lever Driving Crank
204789	12697	Lifting Lever Driving Crank Link
200122X	12697	Lifting Lever Driving Crank Link Stop Screw
200400C	12697	Lifting Lever Driving Crank Position Screw
200387C	12697	Lifting Lever Driving Crank Position Screw Set Screw
204479	12697	Lifting Lever Driving Crank Position Screw Set Screw Packing (brass)
200181D	12697	Lifting Lever Stop Screw
204790	12697	Lifting Lever Stud Lifting Bracket with 200086ALX and 200181D
221448	12697	Lifting Lever Stud Lifting Bracket 204790 with 221447
200086ALX	12697	Lifting Lever Stud Lifting Bracket Pinch Screw
207794	12697	Lifting Presser Foot, (40 needle hole) in 5/32, 3/16 and 7/32 in. gauge
200074F	12697	Lifting Presser Foot Screw
204707	12693	Machine Pulley with 200328C and 200335C
350419X	12693	Machine Pulley Adjusting Screw
213734	12693	Machine Pulley Friction Washer
200328C	12693	Machine Pulley Position Screw
204708	12693	Machine Pulley (loose) (belt groove 5-7/8 in. diam.)
200041E	12693	Machine Pulley Position Screw (making it tight pulley)
204341	12693	Machine Pulley Spring Washer
200335C	12693	Machine Pulley Set Screw
201569X	12693	Machine Pulley Thumb Nut with 200609F
200609F	12693	Machine Pulley Thumb Nut Stop Screw
202016	12693	Machine Pulley Thumb Nut Stop Washer
204709	12693	Machine Pulley (to make machine loose or tight pulley) complete, Nos. 200041E, 201569X, 202016, 204341, 204707 and 204708
231397	12697	Needle Bar (hollow)
231437	12697	Needle Bar Connecting Link
204249	12697	Needle Bar Connecting Link Stud with 200072C and 202277
202277	12697	Needle Bar Connecting Link Stud Oil Packing (wick)
200072C	12697	Needle Bar Connecting Stud Pinch Screw
204327	12697	Needle Bar Packing Washer (felt) (2)
200504E	12697	Needle Bar Screw Bushing (lower)
200503X	12697	Needle Bar Screw Bushing (upper)
231383	12697	Needle Holder in 7/32 in. gauge with 201030AL and two 200141F
201030AL	12697	Needle Holder Screw
200141F	12697	Needle Set Screw
204718	12697	Presser Bar (hollow) with 200074F
204719	12697	Presser Bar Lifter
200550C	12697	Presser Bar Lifter Hinge Screw
222287	12697	Presser Bar Lifting Bracket with 200387C
207904	12697	Presser Bar Lifting Bracket Position Guide

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No.	Plate	Name
200362C	12697	Presser Bar Lifting Bracket Position Guide Set Screw
200387C	12697	Presser Bar Lifting Bracket Set Screw
204327	12697	Presser Bar Packing Washer (felt)
200504E	12697	Presser Bar Screw Bushing (lower)
221034	12697	Presser Bar Spring
200491X	12697	Presser Bar Thumb Screw (pressure regulating)
201506X	12697	Presser Bar Thumb Screw Check Nut
204793	12697	Take-up Cam with 200335C, 200383C, 200387C, 200400C, 200430AL, 204479, 204788 and 231437
204794	12697	Take-up Cam Key
200430AL	12697	Take-up Cam Position Screw
200383C	12697	Take-up Cam Position Screw Check Screw
200335C	12697	Take-up Cam Set Screw
204553	12697	Take-up Lever
204723	12697	Take-up Lever Bearing with 204264
204264	12697	Take-up Lever Bearing Position Pin
200042F	12697	Take-up Lever Bearing Screw
201816	12697	Take-up Lever Roller
213109	12697	Take-up Lever complete, Nos. 200042F, 201816, 204553 and 204723
244048	12698	Tension Disc
202090	12698	Tension Disc Position Pin
222251	12698	Tension Release Lever
222254	12697	Tension Release Lever Operating Lever
200585X	12697	Tension Release Lever Operating Lever Screw
200309X	12698	Tension Release Lever Screw
202075	12698	Tension Release Plunger
207876	12697	Tension Release Slide
206608	12697	Tension Release Slide Spring
207877	12697	Tension Release Slide complete, Nos. 207876, 222254 and two 200585X
225708	12698	Tension Spring
201375X	12698	Tension Stud
200397X	12698	Tension Stud Set Screw
201572X	12698	Tension Thumb Nut
204271	12698	Tension Washer
221223	12698	Tension complete, Nos. 201375, 201572X, 202075, 204271, 225708 and two 244048
204274	12698	Thread Controller Plate
200577AL	12698	Thread Controller Plate Screw
202098	12698	Thread Controller Roller
204275	12698	Thread Controller Roller Guard
202084	12698	Thread Controller Roller Guard Washer
200300C	12698	Thread Controller Roller Screw
204726	12698	Thread Controller Spring
204333	12698	Thread Controller Spring Guard
200581X	12698	Thread Controller Spring Guard Screw

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No.	Plate	Name
202087	12698	Thread Controller Spring Stop
204795	12698	Thread Controller Spring Stud with 204925
200366X	12698	Thread Controller Spring Stud Set Screw
204925	12698	Thread Controller Spring Stud Washer
204730	12698	Thread Controller Thread Guard
200368X	12698	Thread Controller Thread Guard Set Screw
205987	12698	Thread Controller complete, Nos. 200300C, 200581X, 202084, 202098, 204274, 204275 and 204333
204731	12698	Thread Controller and Spring complete, Nos. 204726 and 205987
203313	12693	Thread Guide
204281	12698	Thread Retainer Guide Wire
202091	12698	Thread Retainer Sleeve
202092	12698	Thread Retainer Spring
204058	12698	Thread Retainer Stud
200368X	12698	Thread Retainer Stud Set Screw
204059	12698	Thread Retainer complete, Nos. 202091, 202092 and 204058
207795	12699	Throat Plate, 40 needle hole, for needle sizes 20 and 22, for gauges 5/32, 3/16 and 7/32 in. for cording
Note: Throat Plate 207795 will be furnished with machine unless another Throat Plate is specified on order.		
207796	12699	Throat Plate, 40 needle hole, for needle sizes 20 and 22, for gauges 5/32, 3/16 and 7/32 in. for imitation cording
203376	12699	Throat Plate Position Pin
200577AL	12699	Throat Plate Screw
213021	12697	Vibrating Presser Bar with 206108
221438	12697	Vibrating Presser Bar Adjustable Stop with 200113F
221441	12697	Vibrating Presser Bar Adjustable Stop 221438 with 221439 and two 201215F
221439	12697	Vibrating Presser Bar Adjustable Stop Finger
201215F	12697	Vibrating Presser Bar Adjustable Stop Finger Screw
200113F	12697	Vibrating Presser Bar Adjustable Stop Set Screw
200935F	12697	Vibrating Presser Bar Hinge Screw
201534E	12697	Vibrating Presser Bar Hinge Screw Nut
204797	12697	Vibrating Presser Bar Spring (spiral)
204189	12697	Vibrating Presser Bar Spring Hook
206108	12697	Vibrating Presser Bar Spring Hook
207797	12697	Vibrating Presser Foot, for 207794, in gauges 5/32, 3/16 and 7/32 in.
200098F	12697	Vibrating Presser Foot Screw
228026	12697	Vibrating Presser Foot Screw Washer

ACCESSORIES

No.	Plate	Name
202258	12693	Bed Hinge Connection (2)
200570E	12693	Bed Hinge Connection Screw (4)
207195	12694	Bobbin (2)
228213	17657	Drip Pan (long) with four 3/4 in. wire nails
41400	13067	Machine Rest Pin (wood)
129 x 6	-----	Needle Narrow Reverse Twist Spear Point six, size 24
120342	13067	Oiler (copper plated) with 120343
120343	13067	Oiler Spout 3-1/2 in. long
228476	13067	Screw Driver (Bobbin Case)
225498	13067	Screw Driver (7-1/4 in. long)
225554	13067	Wrench (steel)

BOBBIN WINDER

(SWINGING AUTOMATIC, RIGHT HAND)

202470	17708	Bobbin Winder Base
202471	17708	Bobbin Winder Frame
200221D	17708	Bobbin Winder Frame Hinge Screw
202472	17708	Bobbin Winder Frame Spring
200161D	17708	Bobbin Winder Frame Spring Screw
225368	17708	Bobbin Winder Pulley with 200380C
200380C	17708	Bobbin Winder Pulley Set Screw
202474	17708	Bobbin Winder Spindle
227522	17708	Bobbin Winder Stop Latch
200056E	17708	Bobbin Winder Stop Latch Screw
202477	17708	Bobbin Winder Stop Latch Thumb Lever
200299X	17708	Bobbin Winder Stop Latch Thumb Lever Hinge Screw
200299X	17708	Bobbin Winder Stop Latch Thumb Lever Joint Screw
201537X	17708	Bobbin Winder Stop Latch Thumb Lever Joint Screw Nut
202478	17708	Bobbin Winder Stop Latch Trip Lever
200299X	17708	Bobbin Winder Stop Latch Trip Lever Hinge Screw
227523	17708	Bobbin Winder complete, Nos. 200056E, 200161D, 200221D, 201537X, 202470 to 202472, 202474, 202477, 202478, 225368, 227522, three 200299X and two round head wood screws 3/4 in., No. 12

ACCESSORIES

No.	Plate	Name
202480	17708	Bobbin Winder Spool Holder Base with 200355X and 202484
202481	17708	Bobbin Winder Spool Holder Base Spool Pin
202482	17708	Bobbin Winder Spool Holder Tension Disc (lower or upper)
200011D	17708	Bobbin Winder Spool Holder Tension Disc Screw
200355X	17708	Bobbin Winder Spool Holder Tension Disc Screw Set Screw
202483	17708	Bobbin Winder Spool Holder Tension Disc Spring (brass)
202484	17708	Bobbin Winder Spool Holder Tension Disc Thread Guide
202485	17708	Bobbin Winder Spool Holder complete, Nos. 200011D, 202480, 202481, 202483, two 202482 and one wood screw 1 in., No. 12
227524	17708	Bobbin Winder and Spool Holder complete, Nos. 202485 and 227523

KNEE LIFTER

228713	18580	Knee Lifter Rock Lever with two 350231C
228707	18580	Knee Lifter Rock Lever Bracket with 200347AL and three wood screws 7/8 in., No. 12
228709	18580	Knee Lifter Rock Lever Bracket 228707 with 228363, 228367, 228386, 228455 and 228713
228370	18580	Knee Lifter Rock Lever Extension with 200530C
350231C	18580	Knee Lifter Rock Lever Extension Set Screw
228363	18580	Knee Lifter Rock Lever Hinge Pin
228364	18580	Knee Lifter Rock Lever Knee Plate with 350231C
228388	18580	Knee Lifter Rock Lever Knee Plate Arm
350231C	18580	Knee Lifter Rock Lever Knee Plate Arm Set Screw
350231C	18580	Knee Lifter Rock Lever Knee Plate Set Screw
228455	18580	Knee Lifter Rock Lever Position Spring
228365	18580	Knee Lifter Rock Lever Rod
200530C	18580	Knee Lifter Rock Lever Rod Set Screw
228386	18580	Knee Lifter Rock Lever Spring
228367	18580	Knee Lifter Rock Lever Stop Stud
200347AL	18580	Knee Lifter Rock Lever Stop Stud Set Screw
228710	18580	Knee Lifter Rock Lever complete, Nos. 228364, 228365, 228370, 228388 and 228709

(Other Knee Lifter Parts are listed with parts of Machine Head.)

ACCESSORIES

THREAD UNWINDER

(FOR THREE SPOOLS)

No.	Plate	Name
228764	18104	Thread Unwinder Spool Pin
228765	18104	Thread Unwinder Spool Rest (for one spool) (flat) with 201254C
228766	18104	Thread Unwinder Spool Rest (for two spools) (flat) with 201254C
150203	18104	Thread Unwinder Spool Rest Cushion (felt)
228767	18104	Thread Unwinder Spool Rest Rod
201254C	18104	Thread Unwinder Spool Rest Set Screw
228768	18104	Thread Unwinder Spool Stand
228769	18104	Thread Unwinder Thread Guide
228771	18104	Thread Unwinder Thread Guide Holder (for three spools)
228774	18104	Thread Unwinder Thread Guide Rod
228777	18104	Thread Unwinder (for three spools) complete, Nos. 228765, 228768, 228771, 228774, three each 150203, 228764, 228769 and wood screws 7/8 in., No. 12

MISCELLANEOUS PARTS

USED IN CONJUNCTION WITH THREAD UNWINDER

60913	18104	Thread Unwinder Spool Weight with 60914
60914	18104	Thread Unwinder Spool Weight Center Pin
27739	18104	Thread Unwinder Thread Cone (wood)
225390	18104	Thread Unwinder Thread Cone Holder